

Raw Material and Energy Powder Surcharges 2022 - USD/lb
(applicable at time of shipment)



CARPENTER
TECHNOLOGY

If an alloy you purchase is not listed, call
Carpenter within the U.S. at 800-654-6543.
Outside the U.S., call 1-610-208-2000, press 2

Chrome-based (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech Micro-Melt® NiCr49Nb1	6.12											
UltraFine® 17Cr-4Ni MA 3X	3.58											
CarTech UltraFine® 316 MA	6.63											
CarTech UltraFine® 420 MA	2.04											

Cobalt-based (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech Micro-Melt® 1	17.59											
CarTech Micro-Melt® 12	19.19											
CarTech Micro-Melt® 188	16.32											
CarTech Micro-Melt® 188B	16.32											
CarTech Micro-Melt® 1B	18.71											
CarTech Micro-Melt® 21	20.13											
CarTech Micro-Melt® 50Nb	18.72											
CarTech Micro-Melt® 6	14.81											
CarTech Micro-Melt® 6LF	20.33											
CarTech Micro-Melt® 9810	20.12											
CarTech Micro-Melt® A4783	17.85											
CarTech Micro-Melt® BioDur® CCM®	26.48											
CarTech Micro-Melt® CCM	19.99											
CarTech Micro-Melt® CCM GADS	19.99											
CarTech Micro-Melt® CCM PLUS®	19.99											
CarTech Micro-Melt® F	14.81											
CarTech Micro-Melt® F75	20.86											
CarTech Micro-Melt® G155	22.97											
CarTech Micro-Melt® G185	19.32											
CarTech Micro-Melt® G190	20.51											
CarTech Micro-Melt® G195	14.90											
CarTech Micro-Melt® HS31	19.27											
CarTech Micro-Melt® Merl72	18.41											
CarTech Micro-Melt® Mo1	18.29											
CarTech Micro-Melt® P1316	19.52											
CarTech Micro-Melt® P1318	19.52											
CarTech Micro-Melt® P694	18.24											
CarTech Micro-Melt® R31233	18.71											
CarTech Micro-Melt® TDCA	14.46											
CarTech Micro-Melt® WearCorr™	18.63											

Carpenter reserves the right to change base values and/or add producer premiums to accurately reflect the changes in raw material markets and prices.

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CarTech UltraFine CCM®	19.99														
CarTech UltraFine® CCM PLUS®	19.99														
CarTech UltraFine® CoCr	21.20														
CarTech UltraFine® F-75HP	20.84														
CarTech UltraFine® H25	19.30														
Micro-Melt® Maraging 509B	19.50														
CarTech Micro-Melt® CTS	20.06														
Micro-Melt Biodur CCM® LS	21.01														
Micro-Melt CCM® A764 Mod	21.14														
CarTech Micro-Melt® CoWCr	23.02														
CarTech UltraFine® FeCo50	14.64														
CarTech Micro-Melt® CCM MC	20.21														
Cobalt/Nickel-based (powder products)															
Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec			
CarTech UltraFine® MP35N®	15.29														
Copper-based (powder products)															
Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec			
CarTech Micro-Melt® C18200	4.49														
CarTech Micro-Melt® CuNiSiCr	4.78														
CarTech Micro-Melt® G72	5.82														
CarTech UltraFine® CuNiSnP	6.74														
CarTech UltraFine® C621	5.81														
CarTech UltraFine® Cu15SnP	6.55														
CarTech UltraFine® Cu-Electr.	4.48														
CarTech UltraFine® Copper-MIM	4.50														
UltraFine® C18000	4.56														
Iron-based (powder products)															
Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec			
CarTech Micro-Melt® 5506	3.53														
CarTech Micro-Melt® 654SMO	3.51														
CarTech Micro-Melt® 904L	3.61														
CarTech Micro-Melt® BS2766	1.90														
CarTech Micro-Melt® Fe LC	0.27														
CarTech Micro-Melt® Fe Powder	0.30														
CarTech Micro-Melt® LAW 100X	0.28														
CarTech Micro-Melt® Sanicro 28	3.99														
CarTech Micro-Melt® 28	3.99														
CarTech Micro-Melt NCORR®	3.23														
CarTech Micro-Melt® FeCoTa	24.76														
CarTech Micro-Melt® FeCoCrNi	10.96														
CarTech Micro-Melt® FeCoTaMo	24.97														

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CarTech Micro-Melt® AFA25	3.90
CarTech Micromelt® AFA25	3.90
CarTech Micro-Melt Ferrium® M4	15.26
CarTech Micro-Melt® 2507 SDplx	7.77
CarTech Micro-Melt® VeKo25Cr	2.18
CarTech Micro-Melt® 1.4313	1.20
Micro-Melt Aermet-for-tooling®	5.22
CarTech Micro-Melt® A-286	3.31

Iron/Cobalt-based (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech Micro-Melt Hiperco® 50	14.54											
CarTech UltraFine Hiperco® 50	14.40											
Micro-Melt Hiperco® 50 HS	15.10											

Iron/Nickel (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech UltraFine® GHS 4	5.09											

Nickel-based (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech IN100	8.10											
CarTech Micro-Melt® 230	9.32											
CarTech Micro-Melt® 247LC	11.41											
CarTech Micro-Melt®247LC Mod 1	11.34											
CarTech Micro-Melt® 282	10.29											
CarTech Micro-Melt® 50/50	6.23											
CarTech Micro-Melt® 600	7.22											
CarTech Micro-Melt® 622	8.60											
CarTech Micro-Melt® 622 AWS	8.67											
CarTech Micro-Melt® 625	7.03											
CarTech Micro-Melt® 625+W	8.23											
CarTech Micro-Melt® 625AM	8.77											
CarTech Micro-Melt® 625Ar	8.77											
CarTech Micro-Melt® 625LF	8.74											
CarTech Micro-Melt® 625M	8.87											
CarTech Micro-Melt® 713C	7.76											
CarTech Micro-Melt® 718	6.74											
CarTech Micro-Melt® 80/20	7.61											
CarTech Micro-Melt® 825	5.39											
CarTech Micro-Melt® A4777	7.65											
CarTech Micro-Melt® A4778	8.23											
CarTech Micro-Melt® A4779	8.37											
CarTech Micro-Melt® A4782	7.29											

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CarTech Micro-Melt® B27	8.42
CarTech Micro-Melt® B40	7.72
CarTech Micro-Melt® B56	7.29
CarTech Micro-Melt® B60+	7.14
CarTech Micro-Melt® C-276	9.19
CarTech Micro-Melt® C-901	8.20
CarTech Micro-Melt® G142	7.43
CarTech Micro-Melt® G173	10.77
CarTech Micro-Melt® G183	9.86
CarTech Micro-Melt® G186	10.77
CarTech Micro-Melt® G192	6.89
CarTech Micro-Melt® G202	6.73
CarTech Micro-Melt® G207	7.65
CarTech Micro-Melt® G81	7.29
CarTech Micro-Melt® GHS-4	5.35
CarTech Micro-Melt® HX	6.65
CarTech Micro-Melt® HyMu 800	7.95
CarTech Micro-Melt® IN738	10.05
CarTech Micro-Melt® MAR-M-247	11.80
CarTech Micro-Melt® N5A	9.99
CarTech Micro-Melt® N5A/N5B	9.99
CarTech Micro-Melt® N5B	9.94
CarTech Micro-Melt® NFM 24	10.80
CarTech Micro-Melt® NiCoCrMo	11.33
CarTech Micro-Melt® NiCrMoAl	7.86
CarTech Micro-Melt® NiCrMoB	9.14
CarTech Micro-Melt® TDCA/TDCB	13.53
CarTech Micro-Melt® TDCB	11.74
CarTech UltraFine® 713C	7.74
CarTech UltraFine® 718	6.74
CarTech UltraFine® Alloy X	6.66
CarTech UltraFine® HX	7.27
CarTech UltraFine® K500	10.48
CarTech UltraFine® NiCoCrAlY	11.07
CarTech Micro-Melt® BRB	9.49
CarTech Micro-Melt® G204	7.69
CarTech Micro-Melt® Waspaloy	10.55
CarTech Micro-Melt® A914	12.35
CarTech Micro-Melt® 5 Fe	15.44
CarTech Micro-Melt® 725	8.17
CarTech UltraFine® 625	8.77

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CarTech UltraFine® Fe-50Ni	4.51
CarTech Micro-Melt® L1	8.69
CarTech Micro-Melt® Ni-24.5Cr	8.74
CarTech Micro-Melt® HX-1LC	7.37
CarTech Micro-Melt® R95	10.04
CarTech Micro-Melt® R125-1	11.64
CarTech Micro-Melt® C263	12.07
CarTech Micro-Melt® 718 AM	6.71
CarTech Micro-Melt® 690	6.45
CarTech Micro-Melt® 82	7.81
Micro-Melt® STAL18SILAY	10.40
CarTech Micro-Melt® 738 LC	10.16
CarTech Micro-Melt® 263	12.32
CarTech Micro-Melt® HX LC	7.27
CarTech Micro-Melt® HX-4	7.24
CarTech Micro-Melt® R77	10.84
CarTech Micro-Melt® 109 Mod	11.73
CarTech Micro-Melt® Ni60H	7.19
CarTech Micro-Melt® 625F-1	8.46
CarTech Micro-Melt® 792	11.23
CarTech Micro-Melt® NiCrAlY	6.73
CarTech Micro-Melt® 720	10.68
CarTech UltraFine® Ni20Cr	7.78
CarTech UltraFine® NiCrMo	6.04
CarTech UltraFine® 90	11.12
CarTech UltraFine® M400	7.37
CarTech UltraFine® R77	10.82
UltraFine® Maraging 247	11.55
CarTech UltraFine® HyMu 800	7.96
CarTech Micro-Melt® 75	7.32
Tool Steel (powder products)	
Alloy Description	
CarTech Micro-Melt Custom 470®	1.57
CarTech Micro-Melt® 100	1.89
CarTech Micro-Melt® 100Cr6	0.30
CarTech Micro-Melt® 1045	0.28
CarTech Micro-Melt® 15Cr-5Ni	1.30
CarTech Micro-Melt® 16MnCr5	0.30
CarTech Micro-Melt® 17Cr-4Ni	1.07
CarTech Micro-Melt® 20-4	1.45
CarTech Micro-Melt®2205 Duplex	1.63

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CarTech Micro-Melt®2505 SDplx	1.72
CarTech Micro-Melt® 2205M	1.66
CarTech Micro-Melt® 23	2.38
CarTech Micro-Melt® 2357	2.03
CarTech Micro-Melt® 23S	2.38
CarTech Micro-Melt® 25-10-10	3.82
CarTech Micro-Melt® 253	1.36
CarTech Micro-Melt® 254SMO	2.97
CarTech Micro-Melt® 25-7-4	2.02
CarTech Micro-Melt® 2739	4.23
CarTech Micro-Melt® 2888	4.48
CarTech Micro-Melt® 2906	1.76
CarTech Micro-Melt® 30	4.05
CarTech Micro-Melt® 304	1.30
CarTech Micro-Melt® 304B4	2.18
CarTech Micro-Melt® 304B6	2.14
CarTech Micro-Melt® 304B7	2.20
CarTech Micro-Melt® 304L	1.81
CarTech Micro-Melt® 308L Mod	1.49
CarTech Micro-Melt® 309L	2.36
CarTech Micro-Melt® 30LS	5.01
CarTech Micro-Melt® 30Nb	5.03
CarTech Micro-Melt® 312	1.58
CarTech Micro-Melt® 316L	1.68
CarTech Micro-Melt® 316L AWS	1.84
CarTech Micro-Melt® 316L+S	1.84
CarTech Micro-Melt® 316LHSi	2.49
CarTech Micro-Melt® 316LN	2.42
CarTech Micro-Melt® 316Lx1.5	2.51
CarTech Micro-Melt® 347H	1.50
CarTech Micro-Melt® 410	0.85
CarTech Micro-Melt® 410L	0.73
CarTech Micro-Melt® 4112	0.78
CarTech Micro-Melt® 4130	0.37
CarTech Micro-Melt® 4140	0.35
CarTech Micro-Melt® 416R	0.58
CarTech Micro-Melt® 420	0.77
CarTech Micro-Melt® 420 LCM	0.82
CarTech Micro-Melt® 420-CW	1.80
CarTech Micro-Melt® 420LC	0.77
CarTech Micro-Melt® 422	1.14

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CarTech Micro-Melt® 431	1.06
CarTech Micro-Melt® 4340	0.45
CarTech Micro-Melt® 4370	1.88
CarTech Micro-Melt® 440	1.46
CarTech Micro-Melt® 440C	0.99
CarTech Micro-Melt® 440-XH	1.15
CarTech Micro-Melt® 4848	3.02
CarTech Micro-Melt® 53	2.41
CarTech Micro-Melt® 5499	0.85
CarTech Micro-Melt® 60	5.26
CarTech Micro-Melt® 6126Ni-free	1.83
CarTech Micro-Melt® 7339	0.42
CarTech Micro-Melt® 736A	1.71
CarTech Micro-Melt® 80	8.34
CarTech Micro-Melt® 800	2.86
CarTech Micro-Melt® 9038	1.45
CarTech Micro-Melt® 9040	2.24
CarTech Micro-Melt® 9055	4.04
CarTech Micro-Melt® 9078	2.09
CarTech Micro-Melt® 9098	1.28
CarTech Micro-Melt® 9655	2.63
CarTech Micro-Melt® 9659	3.17
CarTech Micro-Melt® 9660	3.17
CarTech Micro-Melt® A11	1.79
CarTech Micro-Melt® A11HC	2.55
CarTech Micro-Melt® A11LVC	1.74
CarTech Micro-Melt® A11-VP	1.89
CarTech Micro-Melt® Aermet®100	5.38
CarTech Micro-Melt® AISI8740	0.39
CarTech Micro-Melt® AM400Plus	1.74
CarTech Micro-Melt® APM 2370	1.79
CarTech Micro-Melt® CD#1	0.86
CarTech Micro-Melt® D2	0.87
CarTech Micro-Melt® D7	1.17
CarTech Micro-Melt® Duplex 22	1.66
CarTech Micro-Melt® F22	0.62
CarTech Micro-Melt® FeSi	0.46
CarTech Micro-Melt® FeSi 600	0.46
CarTech Micro-Melt® Grade 92	0.77
CarTech Micro-Melt® H13	0.94
CarTech Micro-Melt® H163	2.46

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CarTech Micro-Melt® HS-30	4.03
CarTech Micro-Melt® M300	5.78
CarTech Micro-Melt® M4	2.39
CarTech Micro-Melt® M4 HCS	2.67
CarTech Micro-Melt® M42	3.83
CarTech Micro-Melt® M48	4.66
CarTech Micro-Melt® M48 LS	4.68
CarTech Micro-Melt® Maxamet®	4.81
CarTech Micro-Melt® MV 11K	1.34
CarTech Micro-Melt® NOREM 02	0.72
CarTech Micro-Melt® O6	0.31
CarTech Micro-Melt® P-28	3.18
CarTech Micro-Melt® PD#1	1.09
CarTech Micro-Melt® PD#5	1.55
CarTech Micro-Melt® SA508	0.44
Micro-Melt® Sanicro 15-5PH	1.03
CarTech Micro-Melt® 15-5PH	1.03
CarTech Micro-Melt® T15	3.59
CarTech Micro-Melt® T15 Plus	4.27
CarTech Micro-Melt® TD#1	1.27
CarTech Micro-Melt® TF1	1.59
CarTech Micro-Melt® TF6	5.49
CarTech Micro-Melt® TMM	1.02
CarTech Micro-Melt® VA176	2.38
CarTech Micro-Melt® W4841Nb	2.45
CarTech Micro-Melt® X245	1.84
Micro-Melt® X4CrNiMo 16-5-1	0.90
CarTech UltraFine® 1.2709	5.36
CarTech UltraFine® 1.4435	3.17
CarTech UltraFine® 17Cr-4Ni	1.38
CarTech UltraFine® 304L	1.26
CarTech UltraFine® 316L	1.86
CarTech UltraFine® 410L	0.49
CarTech UltraFine® 430L	0.88
CarTech UltraFine® 4340	0.45
CarTech UltraFine® 4340 MA 3X	0.45
CarTech UltraFine® 440C+1.5Nb	1.11
CarTech UltraFine® D2	0.79
CarTech UltraFine® Fe14MnC	0.38
UltraFine® Fe17Cr11Mn3Mo	1.56
CarTech UltraFine® FeCrMnMo	1.56

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CarTech UltraFine® Fe-30Cr	1.34
CarTech UltraFine® Fe30Ni	2.82
CarTech UltraFine® Fe8Ni	0.95
CarTech UltraFine® FeCrAlY	0.70
CarTech UltraFine® FeSiAl	0.63
CarTech UltraFine® H13	0.75
CarTech UltraFine® M2	2.23
CarTech UltraFine® Mod FeSiAl	0.65
CarTech UltraFine® S7	0.67
CarTech UltraFine® SCM415	0.30
UltraFine® X2NiCoMo 18-9-5	5.24
CarTech UltraFine® X65Cr13	0.83
CarTech Micro-Melt® 65Fe35Co	10.33
CarTech Micro-Melt® 255N	2.31
CarTech Micro-Melt® 431 FM	1.08
CarTech Micro-Melt® 21-6-9	1.95
CarTech Micro-Melt® 9310	0.65
CarTech UltraFine® Fe-3Si	0.39
CarTech UltraFine® SKH57	5.87
CarTech UltraFine® Fe-6Si	0.52
CarTech UltraFine® F15	7.62
CarTech UltraFine® 347	1.84
CarTech UltraFine® Fe-18Cr	0.91
CarTech UltraFine® 4140	0.39
CarTech UltraFine® VeKo25Cr	2.37
CarTech UltraFine® 4140 MA	0.63
CarTech UltraFine® HK30	3.14
CarTech UltraFine® Fe-42Ni	3.85
CarTech UltraFine® 218	2.75
CarTech Micro-Melt® 7570	3.76
CarTech Micro-Melt Invar 36®	3.34
CarTech Micro-Melt® Alloy 1	1.75
CarTech Micro-Melt® EN25	0.67
CarTech Micro-Melt® PWC7	3.40
CarTech Micro-Melt® 4304-2	1.84
CarTech Micro-Melt® BSEC510	0.49
CarTech Micro-Melt® P21 Mod	0.70
CarTech Micro-Melt® 177-1	1.49
CarTech Micro-Melt® FeCoMo	7.74
CarTech Micro-Melt® 13Cr-8Ni	1.80
CarTech Micro-Melt® FeCrWTi	1.12

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CarTech Micro-Melt® 316L Mod-1	2.17
CarTech Micro-Melt® 316L Mod-2	2.16
CarTech Micro-Melt® 316L Mod-3	2.96
CarTech Micro-Melt® C300	5.25
CarTech Micro-Melt® 420-CW Mod	2.24
Micro-Melt Ferrium® PH48S	3.83
CarTech Micro-Melt® Fe-10Ni	1.19
Micro-Melt Ferrium® C64	11.39
CarTech Micro-Melt® SA508 Gr4N	0.78
CarTech UltraFine® 17Cr-4Ni Ar	1.54
CarTech Micro-Melt® HTMO	1.50
CarTech Micro-Melt® 1.2709	5.33
CarTech Micro-Melt® NitroMaxx	2.19
CarTech Micro-Melt® M152	1.29
CarTech Micro-Melt® FeCrAlTi	1.03
CarTech Micro-Melt® SHS8000	2.10
CarTech UltraFine® 13Cr-8Ni	1.81
CarTech UltraFine® 42CrMo4	0.39
UltraFine® BioDur 108 low Ni	2.21
CarTech UltraFine® 420	0.97
CarTech UltraFine BioDur® 108	2.21
CarTech UltraFine Custom 465®	1.81
CarTech UltraFine® Fe10Mn3Si	0.84
CarTech UltraFine® 440A	0.88
CarTech UltraFine® 15Cr-5Ni	1.37
CarTech UltraFine® X20Cr13	0.82
CarTech UltraFine® S5	0.52
CarTech UltraFine® FeCoSiNbBCu	10.16
CarTech UltraFine® 18Ni300	5.27
CarTech UltraFine® Fe6.5Si5Cr	0.70
CarTech UltraFine Custom 455®	1.55
CarTech UltraFine Custom 475®	4.68
CarTech UltraFine® FeSiNbCuB	1.54
UltraFine Hi Permeability 49®	4.34
CarTech UltraFine® X25CrMo14	1.01
CarTech UltraFine® A2	0.77
CarTech UltraFine® 303	1.91
CarTech UltraFine® FeCo35	10.34
CarTech UltraFine® 440C	0.88
CarTech UltraFine® 420Mod	2.06
CarTech Micro-Melt® 9043	2.40

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CarTech Micro-Melt® AF9628	0.62
MS-1(N)	5.31
CarTech Micro-Melt NiMark® 350	6.14
CarTech UltraFine® 316L Mod	2.29
CarTech Micro-Melt® 416	0.83
CarTech Micro-Melt® 30CD12	0.45
CarTech Micro-Melt® Wear 26	1.15
CarTech Micro-Melt® Wear 20	1.33

Tungsten/Nickel-based (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech Micro-Melt® Amega NM	11.42											
CarTech Micro-Melt® NT-60	12.27											
CarTech Micro-Melt® NT-60KS	11.85											
CarTech Micro-Melt® NT-60SP	12.03											
CarTech Micro-Melt® NT-70SP	12.58											
CarTech Micro-Melt® NT-65	12.44											
CarTech Micro-Melt® NT-50 SPH	11.63											

Other (powder products)

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech Micro-Melt®Pyrowear 53	1.16											
Micro-Melt® Glass Sealing 18	0.61											
CarTech UltraFine® 1.4923	1.33											
CarTech Micro-Melt® 901	4.89											
CarTech Micro-Melt® 5120	0.35											
CarTech UltraFine® 1.4848	2.94											

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