

**Raw Material and Energy Powder Surcharges 2025**  
**USD/LB (applicable at time of shipment)**



If an alloy you purchase is not listed, call Carpenter within the U.S. at 800-654-6543. Outside the U.S., call 1-610-208-2000, press 2 for Customer Service.

1/2/2025

**Chrome-based (powder products)**

Alloy Description	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
CarTech Micro-Melt® NiCr49Nb1	5.75											
UltraFine® 17Cr-4Ni MA 3X	3.49											
CarTech UltraFine® 316 MA	6.82											
CarTech UltraFine® 420 MA	2.03											

**Cobalt-based (powder products)**

CarTech Micro-Melt® 1	5.12											
CarTech Micro-Melt® 12	4.37											
CarTech Micro-Melt® 188	6.80											
CarTech Micro-Melt® 188B	6.80											
CarTech Micro-Melt® 1B	5.17											
CarTech Micro-Melt® 21	3.30											
CarTech Micro-Melt® 50Nb	3.22											
CarTech Micro-Melt® 6	2.09											
CarTech Micro-Melt® 6LF	3.02											
CarTech Micro-Melt® 9810	3.11											
CarTech Micro-Melt® A4783	3.78											
CarTech Micro-Melt® BioDur® CCM®	9.13											
CarTech Micro-Melt® CCM	2.50											
CarTech Micro-Melt® CCM GADS	2.50											
CarTech Micro-Melt® CCM PLUS®	2.50											
CarTech Micro-Melt® F	6.43											
CarTech Micro-Melt® F75	3.25											
CarTech Micro-Melt® G155	7.73											
CarTech Micro-Melt® G185	4.42											
CarTech Micro-Melt® G190	7.97											
CarTech Micro-Melt® G195	3.94											
CarTech Micro-Melt® HS31	4.42											
CarTech Micro-Melt® Merl72	6.29											
CarTech Micro-Melt® Mo1	5.30											
CarTech Micro-Melt® P1316	4.29											
CarTech Micro-Melt® P1318	4.29											
CarTech Micro-Melt® P694	7.10											

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CarTech Micro-Melt® R31233	3.08											
CarTech Micro-Melt® TDCA	3.93											
CarTech Micro-Melt® WearCorr™	4.03											
CarTech UltraFine CCM®	3.24											
CarTech UltraFine® CCM PLUS®	3.24											
CarTech UltraFine® CoCr	3.28											
CarTech UltraFine® F-75HP	3.29											
CarTech UltraFine® H25	6.05											
Micro-Melt® Maraging 509B	5.82											
CarTech Micro-Melt® CTS	1.95											
Micro-Melt Biodur CCM® LS	2.37											
Micro-Melt CCM® A764 Mod	3.15											
CarTech Micro-Melt® CoWCr	2.01											
CarTech UltraFine® FeCo50	0.69											
CarTech Micro-Melt® CCM MC	1.77											
<b>Cobalt/Nickel-based (powder products)</b>												
CarTech UltraFine® MP35N®	5.81											
<b>Copper-based (powder products)</b>												
CarTech Micro-Melt® C18200	4.51											
CarTech Micro-Melt® CuNiSiCr	4.69											
CarTech Micro-Melt® G72	5.59											
CarTech UltraFine® CuNiSnP	5.77											
CarTech UltraFine® C621	5.24											
CarTech UltraFine® Cu15SnP	5.71											
CarTech UltraFine® Cu-Electr.	4.50											
CarTech UltraFine® Copper-MIM	4.52											
UltraFine® C18000	4.55											
<b>Iron-based (powder products)</b>												
CarTech Micro-Melt® 5506	3.57											
CarTech Micro-Melt® 654SMO	3.54											
CarTech Micro-Melt® 904L	3.48											
CarTech Micro-Melt® BS2766	0.92											
CarTech Micro-Melt® Fe LC	0.18											
CarTech Micro-Melt® Fe Powder	0.18											
CarTech Micro-Melt® LAW 100X	0.18											
CarTech Micro-Melt® Sanicro 28	3.72											
CarTech Micro-Melt® 28	3.72											

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CarTech Micro-Melt NCORR®	2.96											
CarTech Micro-Melt® FeCoTa	19.39											
CarTech Micro-Melt® FeCoCrNi	3.28											
CarTech Micro-Melt® FeCoTaMo	15.60											
CarTech Micro-Melt® AFA25	3.89											
CarTech Micromelt® AFA25	3.89											
CarTech Micro-Melt Ferrium® M4	19.95											
CarTech Micro-Melt® 2507 SDplx	7.52											
CarTech Micro-Melt® VeKo25Cr	1.89											
CarTech Micro-Melt® 1.4313	1.10											
Micro-Melt Aermet-for-tooling®	1.52											
CarTech Micro-Melt® A-286	3.19											
<b>Iron/Cobalt-based (powder products)</b>												
CarTech Micro-Melt Hiperco® 50	0.93											
CarTech UltraFine Hiperco® 50	0.92											
Micro-Melt Hiperco® 50 HS	1.43											
<b>Iron/Nickel (powder products)</b>												
CarTech UltraFine® GHS 4	5.06											
<b>Nickel-based (powder products)</b>												
CarTech IN100	8.23											
CarTech Micro-Melt® 230	9.14											
CarTech Micro-Melt® 247LC	9.54											
CarTech Micro-Melt®247LC Mod 1	9.40											
CarTech Micro-Melt® 282	7.51											
CarTech Micro-Melt® 50/50	5.93											
CarTech Micro-Melt® 600	6.72											
CarTech Micro-Melt® 622	9.25											
CarTech Micro-Melt® 622 AWS	9.33											
CarTech Micro-Melt® 625	7.41											
CarTech Micro-Melt® 625+W	8.37											
CarTech Micro-Melt® 625AM	8.93											
CarTech Micro-Melt® 625Ar	8.93											
CarTech Micro-Melt® 625LF	8.90											
CarTech Micro-Melt® 625M	9.06											
CarTech Micro-Melt® 713C	7.54											
CarTech Micro-Melt® 718	6.70											
CarTech Micro-Melt® 80/20	7.11											

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CarTech Micro-Melt® 825	5.06											
CarTech Micro-Melt® A4777	6.95											
CarTech Micro-Melt® A4778	7.46											
CarTech Micro-Melt® A4779	7.62											
CarTech Micro-Melt® A4782	6.48											
CarTech Micro-Melt® B27	7.67											
CarTech Micro-Melt® B40	7.06											
CarTech Micro-Melt® B56	6.66											
CarTech Micro-Melt® B60+	6.51											
CarTech Micro-Melt® C-276	10.07											
CarTech Micro-Melt® C-901	8.47											
CarTech Micro-Melt® G142	6.63											
CarTech Micro-Melt® G173	7.67											
CarTech Micro-Melt® G183	7.54											
CarTech Micro-Melt® G186	6.51											
CarTech Micro-Melt® G192	6.45											
CarTech Micro-Melt® G202	6.68											
CarTech Micro-Melt® G207	7.13											
CarTech Micro-Melt® G81	6.48											
CarTech Micro-Melt® GHS-4	5.39											
CarTech Micro-Melt® HX	6.90											
CarTech Micro-Melt® HyMu 800	7.67											
CarTech Micro-Melt® IN738	7.55											
CarTech Micro-Melt® MAR-M-247	9.80											
CarTech Micro-Melt® N5A	5.47											
CarTech Micro-Melt® N5A/N5B	5.37											
CarTech Micro-Melt® N5B	5.16											
CarTech Micro-Melt® NFM 24	5.76											
CarTech Micro-Melt® NiCoCrMo	6.59											
CarTech Micro-Melt® NiCrMoAl	7.65											
CarTech Micro-Melt® NiCrMoB	9.38											
CarTech Micro-Melt® TDCA/TDCB	4.08											
CarTech Micro-Melt® TDCB	4.38											
CarTech UltraFine® 713C	7.53											
CarTech UltraFine® 718	6.70											
CarTech UltraFine® Alloy X	6.96											
CarTech UltraFine® HX	7.08											

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CarTech UltraFine® K500	10.78											
CarTech UltraFine® NiCoCrAlY	4.26											
CarTech Micro-Melt® BRB	6.40											
CarTech Micro-Melt® G204	7.00											
CarTech Micro-Melt® Waspaloy	6.72											
CarTech Micro-Melt® A914	6.15											
CarTech Micro-Melt® 5 Fe	4.14											
CarTech Micro-Melt® 725	8.28											
CarTech UltraFine® 625	8.93											
CarTech UltraFine® Fe-50Ni	4.13											
CarTech Micro-Melt® L1	9.12											
CarTech Micro-Melt® Ni-24.5Cr	8.08											
CarTech Micro-Melt® HX-1LC	7.08											
CarTech Micro-Melt® R95	8.10											
CarTech Micro-Melt® R125-1	9.46											
CarTech Micro-Melt® C263	6.63											
CarTech Micro-Melt® 718 AM	6.66											
CarTech Micro-Melt® 690	6.05											
CarTech Micro-Melt® 82	7.28											
Micro-Melt® STAL18SILAY	8.96											
CarTech Micro-Melt® 738 LC	7.90											
CarTech Micro-Melt® 263	7.18											
CarTech Micro-Melt® HX LC	7.08											
CarTech Micro-Melt® HX-4	7.05											
CarTech Micro-Melt® R77	6.59											
CarTech Micro-Melt® 109 Mod	6.47											
CarTech Micro-Melt® Ni60H	6.56											
CarTech Micro-Melt® 625F-1	8.64											
CarTech Micro-Melt® 792	9.05											
CarTech Micro-Melt® NiCrAlY	6.29											
CarTech Micro-Melt® 720	6.59											
CarTech UltraFine® Ni20Cr	7.27											
CarTech UltraFine® NiCrMo	5.64											
CarTech UltraFine® 90	5.79											
CarTech UltraFine® M400	6.88											
CarTech UltraFine® R77	6.57											
UltraFine® Maraging 247	9.54											

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CarTech UltraFine® HyMu 800	7.67											
CarTech Micro-Melt® 75	6.64											
<b>Tool Steel (powder products)</b>												
<b>Alloy Description</b>												
CarTech Micro-Melt Custom 470®	1.42											
CarTech Micro-Melt® 100	1.80											
CarTech Micro-Melt® 100Cr6	0.19											
CarTech Micro-Melt® 1045	0.18											
CarTech Micro-Melt® 15Cr-5Ni	1.20											
CarTech Micro-Melt® 16MnCr5	0.19											
CarTech Micro-Melt® 17Cr-4Ni	0.83											
CarTech Micro-Melt® 20-4	1.13											
CarTech Micro-Melt®2205 Duplex	1.50											
CarTech Micro-Melt®2505 SDplx	1.56											
CarTech Micro-Melt® 2205M	1.52											
CarTech Micro-Melt® 23	1.44											
CarTech Micro-Melt® 2357	1.89											
CarTech Micro-Melt® 23S	2.90											
CarTech Micro-Melt® 25-10-10	4.25											
CarTech Micro-Melt® 253	1.09											
CarTech Micro-Melt® 254SMO	2.97											
CarTech Micro-Melt® 25-7-4	1.94											
CarTech Micro-Melt® 2739	3.30											
CarTech Micro-Melt® 2888	2.23											
CarTech Micro-Melt® 2906	1.56											
CarTech Micro-Melt® 30	2.89											
CarTech Micro-Melt® 304	1.06											
CarTech Micro-Melt® 304B4	1.96											
CarTech Micro-Melt® 304B6	1.96											
CarTech Micro-Melt® 304B7	1.99											
CarTech Micro-Melt® 304L	1.63											
CarTech Micro-Melt® 308L Mod	1.18											
CarTech Micro-Melt® 309L	2.20											
CarTech Micro-Melt® 30LS	3.41											
CarTech Micro-Melt® 30Nb	3.33											
CarTech Micro-Melt® 312	1.22											
CarTech Micro-Melt® 316L	1.53											

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CarTech Micro-Melt® 316L AWS	1.69											
CarTech Micro-Melt® 316L+S	1.69											
CarTech Micro-Melt® 316LHSi	2.45											
CarTech Micro-Melt® 316LN	2.38											
CarTech Micro-Melt® 316Lx1.5	2.34											
CarTech Micro-Melt® 347H	1.21											
CarTech Micro-Melt® 410	0.26											
CarTech Micro-Melt® 410L	0.64											
CarTech Micro-Melt® 4112	0.61											
CarTech Micro-Melt® 4130	0.30											
CarTech Micro-Melt® 4140	0.22											
CarTech Micro-Melt® 416R	0.41											
CarTech Micro-Melt® 420	0.68											
CarTech Micro-Melt® 420 LCM	0.69											
CarTech Micro-Melt® 420-CW	1.46											
CarTech Micro-Melt® 420LC	0.68											
CarTech Micro-Melt® 422	1.22											
CarTech Micro-Melt® 431	0.95											
CarTech Micro-Melt® 4340	0.33											
CarTech Micro-Melt® 4370	1.52											
CarTech Micro-Melt® 440	1.20											
CarTech Micro-Melt® 440C	0.94											
CarTech Micro-Melt® 440-XH	1.09											
CarTech Micro-Melt® 4848	2.76											
CarTech Micro-Melt® 53	2.59											
CarTech Micro-Melt® 5499	0.83											
CarTech Micro-Melt® 60	3.72											
CarTech Micro-Melt® 6126Ni-free	1.57											
CarTech Micro-Melt® 7339	0.32											
CarTech Micro-Melt® 736A	1.56											
CarTech Micro-Melt® 80	5.11											
CarTech Micro-Melt® 800	2.53											
CarTech Micro-Melt® 9038	1.52											
CarTech Micro-Melt® 9040	2.51											
CarTech Micro-Melt® 9055	2.90											
CarTech Micro-Melt® 9078	1.79											
CarTech Micro-Melt® 9098	1.02											

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CarTech Micro-Melt® 9655	2.58											
CarTech Micro-Melt® 9659	3.28											
CarTech Micro-Melt® 9660	3.28											
CarTech Micro-Melt® A11	1.54											
CarTech Micro-Melt® A11HC	2.44											
CarTech Micro-Melt® A11LVC	1.50											
CarTech Micro-Melt® A11-VP	1.70											
CarTech Micro-Melt® Aermet®100	1.58											
CarTech Micro-Melt® AISI8740	0.30											
CarTech Micro-Melt® AM400Plus	1.69											
CarTech Micro-Melt® APM 2370	1.68											
CarTech Micro-Melt® CD#1	0.75											
CarTech Micro-Melt® D2	0.59											
CarTech Micro-Melt® D7	0.95											
CarTech Micro-Melt® Duplex 22	1.53											
CarTech Micro-Melt® F22	0.53											
CarTech Micro-Melt® FeSi	0.22											
CarTech Micro-Melt® FeSi 600	0.22											
CarTech Micro-Melt® Grade 92	0.82											
CarTech Micro-Melt® H13	0.87											
CarTech Micro-Melt® H163	2.93											
CarTech Micro-Melt® HS-30	2.83											
CarTech Micro-Melt® M300	3.54											
CarTech Micro-Melt® M4	2.84											
CarTech Micro-Melt® M4 HCS	3.36											
CarTech Micro-Melt® M42	2.59											
CarTech Micro-Melt® M48	3.67											
CarTech Micro-Melt® M48 LS	3.70											
CarTech Micro-Melt® Maxamet®	3.58											
CarTech Micro-Melt® MV 11K	1.05											
CarTech Micro-Melt® NOREM 02	0.66											
CarTech Micro-Melt® O6	0.19											
CarTech Micro-Melt® P-28	3.27											
CarTech Micro-Melt® PD#1	1.06											
CarTech Micro-Melt® PD#5	1.67											
CarTech Micro-Melt® SA508	0.36											
Micro-Melt® Sanicro 15-5PH	0.82											

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CarTech Micro-Melt® 15-5PH	0.82											
CarTech Micro-Melt® T15	3.36											
CarTech Micro-Melt® T15 Plus	3.36											
CarTech Micro-Melt® TD#1	1.28											
CarTech Micro-Melt® TF1	0.96											
CarTech Micro-Melt® TF6	5.72											
CarTech Micro-Melt® TMM	0.92											
CarTech Micro-Melt® VA176	2.21											
CarTech Micro-Melt® W4841Nb	2.03											
CarTech Micro-Melt® X245	1.59											
Micro-Melt® X4CrNiMo 16-5-1	0.69											
CarTech UltraFine® 1.2709	2.88											
CarTech UltraFine® 1.4435	3.23											
CarTech UltraFine® 17Cr-4Ni	1.27											
CarTech UltraFine® 304L	1.02											
CarTech UltraFine® 316L	1.69											
CarTech UltraFine® 410L	0.31											
CarTech UltraFine® 430L	0.81											
CarTech UltraFine® 4340	0.33											
CarTech UltraFine® 4340 MA 3X	0.33											
CarTech UltraFine® 440C+1.5Nb	1.08											
CarTech UltraFine® D2	0.52											
CarTech UltraFine® Fe14MnC	0.21											
UltraFine® Fe17Cr11Mn3Mo	1.61											
CarTech UltraFine® FeCrMnMo	1.61											
CarTech UltraFine® Fe-30Cr	1.29											
CarTech UltraFine® Fe30Ni	2.55											
CarTech UltraFine® Fe8Ni	0.81											
CarTech UltraFine® FeCrAlY	0.45											
CarTech UltraFine® FeSiAl	0.29											
CarTech UltraFine® H13	0.68											
CarTech UltraFine® M2	2.78											
CarTech UltraFine® Mod FeSiAl	0.29											
CarTech UltraFine® S7	0.63											
CarTech UltraFine® SCM415	0.19											
UltraFine® X2NiCoMo 18-9-5	2.82											
CarTech UltraFine® X65Cr13	0.70											

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CarTech Micro-Melt® 65Fe35Co	0.54											
CarTech Micro-Melt® 255N	2.39											
CarTech Micro-Melt® 431 FM	0.95											
CarTech Micro-Melt® 21-6-9	1.50											
CarTech Micro-Melt® 9310	0.51											
CarTech UltraFine® Fe-3Si	0.19											
CarTech UltraFine® SKH57	4.19											
CarTech UltraFine® Fe-6Si	0.20											
CarTech UltraFine® F15	2.65											
CarTech UltraFine® 347	1.72											
CarTech UltraFine® Fe-18Cr	0.85											
CarTech UltraFine® 4140	0.27											
CarTech UltraFine® VeKo25Cr	2.90											
CarTech UltraFine® 4140 MA	0.44											
CarTech UltraFine® HK30	2.97											
CarTech UltraFine® Fe-42Ni	3.52											
CarTech UltraFine® 218	2.56											
CarTech Micro-Melt® 7570	4.76											
CarTech Micro-Melt Invar 36®	3.02											
CarTech Micro-Melt® Alloy 1	1.69											
CarTech Micro-Melt® EN25	0.54											
CarTech Micro-Melt® PWC7	3.33											
CarTech Micro-Melt® 4304-2	1.72											
CarTech Micro-Melt® BSEC510	0.37											
CarTech Micro-Melt® P21 Mod	0.55											
CarTech Micro-Melt® 177-1	1.38											
CarTech Micro-Melt® FeCoMo	4.17											
CarTech Micro-Melt® 13Cr-8Ni	1.81											
CarTech Micro-Melt® FeCrWTi	1.38											
CarTech Micro-Melt® 316L Mod-1	1.97											
CarTech Micro-Melt® 316L Mod-2	1.96											
CarTech Micro-Melt® 316L Mod-3	2.74											
CarTech Micro-Melt® C300	2.84											
CarTech Micro-Melt® 420-CW Mod	2.07											
Micro-Melt Ferrium® PH48S	1.76											
CarTech Micro-Melt® Fe-10Ni	0.99											
Micro-Melt Ferrium® C64	6.51											

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CarTech Micro-Melt® SA508 Gr4N	0.66											
CarTech UltraFine® 17Cr-4Ni Ar	1.46											
CarTech Micro-Melt® HTMO	1.40											
CarTech Micro-Melt® 1.2709	2.92											
CarTech Micro-Melt® NitroMaxx	1.93											
CarTech Micro-Melt® M152	1.27											
CarTech Micro-Melt® FeCrAlTi	0.98											
CarTech Micro-Melt® SHS8000	2.31											
CarTech UltraFine® 13Cr-8Ni	1.82											
CarTech UltraFine® 42CrMo4	0.27											
UltraFine® BioDur 108 low Ni	1.33											
CarTech UltraFine® 420	0.93											
CarTech UltraFine BioDur® 108	1.33											
CarTech UltraFine Custom 465®	1.76											
CarTech UltraFine® Fe10Mn3Si	0.25											
CarTech UltraFine® 440A	0.81											
CarTech UltraFine® 15Cr-5Ni	1.29											
CarTech UltraFine® X20Cr13	0.69											
CarTech UltraFine® S5	0.37											
CarTech UltraFine® FeCoSiNbBCu	1.56											
CarTech UltraFine® 18Ni300	2.87											
CarTech UltraFine® Fe6.5Si5Cr	0.38											
CarTech UltraFine Custom 455®	1.46											
CarTech UltraFine Custom 475®	2.48											
CarTech UltraFine® FeSiNbCuB	1.28											
UltraFine Hi Permeability 49®	3.97											
CarTech UltraFine® X25CrMo14	0.96											
CarTech UltraFine® A2	0.68											
CarTech UltraFine® 303	1.71											
CarTech UltraFine® FeCo35	0.54											
CarTech UltraFine® 440C	0.81											
CarTech UltraFine® 420Mod	1.83											
CarTech Micro-Melt® 9043	2.92											
CarTech Micro-Melt® AF9628	0.51											
MS-1(N)	2.90											
CarTech Micro-Melt NiMark® 350	2.90											
CarTech UltraFine® 316L Mod	2.14											

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CarTech Micro-Melt® 416	0.76											
CarTech Micro-Melt® 30CD12	0.35											
CarTech Micro-Melt® Wear 26	0.86											
CarTech Micro-Melt® Wear 20	1.06											
<b>Tungsten/Nickel-based (powder products)</b>												
CarTech Micro-Melt® Amega NM	15.76											
CarTech Micro-Melt® NT-60	17.86											
CarTech Micro-Melt® NT-60KS	17.18											
CarTech Micro-Melt® NT-60SP	17.59											
CarTech Micro-Melt® NT-70SP	19.23											
CarTech Micro-Melt® NT-65	18.59											
CarTech Micro-Melt® NT-50 SPH	16.39											
<b>Other (powder products)</b>												
CarTech Micro-Melt®Pyrowear 53	1.19											
Micro-Melt® Glass Sealing 18	0.38											
CarTech UltraFine® 1.4923	1.26											
CarTech Micro-Melt® 901	4.92											
CarTech Micro-Melt® 5120	0.21											
CarTech UltraFine® 1.4848	2.72											

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Carpenter reserves the right to change base values and/or add producer premiums to accurately reflect the changes in raw material markets and prices.