Certificate

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 USA/Q-03 8928

Name and address of the

certificate holder:

Carpenter Technology Corporation

101 West Bern Street Reading PA 19601

USA

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, Par. 4.3, with regard to the materials as

listed in the scope of approval.

Test basis: QM System acc. to EN 764-5, article 4.2 and

AD 2000-Merkblatt W0

Audit report no.: 01 202 USA/Q-03 8928

Scope: Manufacturer of austenitic steel and non-ferrous bars, forgings

and wire products, see annex, 25-Jul-2019, Rev.: 18, to certificate

Manufacturing plant: see annex 2

Validity: This certificate is valid until 2024-07-30.

Cologne, 2022-02-01

Dipl.-Ing. (FH) Vela Ruf

TÜV Rheinland Industrie Service GmbH Notified Body for Pressure Equipment, ID-No. 0035 Am Grauen Stein, D-51105 Cologne

E-108a



Annex 2

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 USA/Q-03 8928

Name and address of the

certificate holder:

Carpenter Technology Corporation

101 West Bern Street Reading PA 19601

USA

Manufacturing plants:

Carpenter Technology Corporation

101 West Bern Street Reading PA 19601

USA

Carpenter Technology Corporation

Hartsville Operations

205 Carpenter Technology Lane

McBee SC 29101

USA

Carpenter Technology Corporation

Orwigsburg Operations 116 Pinedale Industrial Road

Orwigsburg PA 17961

USA

Carpenter Technology Corporation

Athens Operations

22110 Thomas L Hammons Rd.,

Tanner AL 35671

USA

Cologne, 2022-02-01

Dipl.-Ing. (FH) Vera Ruff

TÜV Rheinland Industrie Service GmbH Notified Body for Pressure Equipment, ID-No. 0035 Am Grauen Stein, D-51105 Cologne

E-999





	Scope cording to	\boxtimes	Directive 2014/68/E Annex I §4.3	U		E	EN 764	-4				-Merkblatt [C, Regulation (EU) 05/2011(System 2+)
		Manufa	octurer		Work						lationality	Date	Page No.	
Compa	any Name: Car	penter Techr		-Same As Mani	ufacturer					USA	25-Jul-2019	9 1	TÜV Rheinland	
Locatio	on: 101 Bern St	reet, Readin		-116 Pinedale I	nd. Rd., Or	wigsbu	rg, PA	17961					Industrie Service	
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Annex to Certificate No.: 01 202 USA/Q-03 8928



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		Manufa	cturer		Work						lationality	Date	Page No.	
Comp	any Name: Car	penter Techn		-Same As Manu	facturer					USA	25-Jul-201	9 2	TÜV Rheinland	
Locati	on: 101 Bern S	-116 Pinedale In	d. Rd., O	wigsb	urg, PA	17961					Industrie Service			
					-205 Talley Meta		-	-				Rev.: 18	of : 4	GmbH
		-22110 Thomas 35671												
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13	304, 304N, 3	16, 316N	ASTM / ASME A/SA 276	SH	Bars	22	38	22	76	-	-	ASTM/ASME	а	
14	316,316L,316N,30	04,304L,304N	ASTM / ASME A/SA 479	Α	Bars	22	38	22	76	-	-	ASTM/ASME	а	
15	304, 304L, 3	16, 316L	ASTM / ASME A/SA 479	SH	Bars	22	38	22	76	-	-	ASTM/ASME	а	
				Α	Wire	-	-	13	38	-	-	ASTM/ASME	а	
16	F316, F316L, F	304, F304L	ASTM / ASME A/SA 182	AT	Bars	22	38		76	-	-	ASTM/ASME	a*	
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17	Ather	<u>is</u>												
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+SH = Strain Hardening														

Annex to Certificate No.: 01 202 USA/Q-03 8928



	Scope Directive 2014/68/El according to Annex I §4.3				☐ EN 764-4						Ņ	AD 2000- Merkblatt W0	FPC, Regulation (EU No. 305/2011(System 2		
	•	Manufactu	Work						lationa	lity Date	Page No				
Company	y Name: Carpen	ter Technolog	-Same As Manufac	turer					USA	25-Jul-2019	3		TÜV Rheinland		
Location:	: 101 Bern Stree	t, Reading, P	-116 Pinedale Ind.	Rd., Or	wigsb	urg, P	A 1796	1					Industrie Service		
		_	-205 Talley Metals	Ln. McE	Bee. S	SC 291	01			Rev.: 18	of :	4	GmbH		
			-22110 Thomas L 35671												
Cur	Materials-to	erm	Material	Delivery	Article	I	Dime	nsions		We	eight	Technical		R	emarks
-	Materials-l	No.	Specification Cond.		Type of Product						max	Specifications			
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particular of the app	r materials ac r material apprais plicable code resp Reading & Orwi 1.4301, 1.4306, 1.44 1.4303 Athens 1.4401, 1.44	ccording to Desal. With that the pectively the Programme for the pective state of the pective	GR 2014/68/EU is boun ne manufacturing relial ED must be observed EN 10272 EN 10269 EN 10272 (Excluded Mechanical)	oility for eq for the use	uivalent material grad of material grades lis Bar Wire Bar	3.2	250	2 to 4. 2.5 2.5 153	250 32 180	lards - -	(e.g. B	AD2000-W0, W2, W10 AD2000-W0, W2, W10 AD2000-W0, W2, W10	s proved.	The requ	



ac	Scope coording to		Directive 2014/68/ Annex I §4.3	EU		EN	764-4					AD 2 erkbl	000- att W0	-		Regulation (EU) /2011(System 2+)
		Manufact	urer			Worl	k			1	Nationa	lity	Date	Page	No	
Com	pany Name: Ca	rpenter Technolo	-Same As Manufa	cturer					USA		25-Jul-2019	4		TÜV Rheinland		
Loca	tion: 101 Bern S	treet, Reading, F	A 19601, USA		-116 Pinedale Ind	. Rd., O	rwigsb	urg, P	A 1796	51						Industrie Service
					-205 Talley Metal	s Ln, Mo	Bee, S	SC 291	101				Rev.: 18	of:	4	GmbH
Cur		als-term ials-No.	Material Specification						imensions			Tech	nnical Specific	ations		Remarks
-						Thi		Q	Ø			Requirements				
						_	mm		mm		/ 2=kg	Technical Regulations		itions	86313	
						from	Up to	from	Up to	⇒	result				Strial Servi	
1		2	3	4	5	6a	6b		7b	8a	8b		9			10
mate appli	rial appraisal. Wi cable code respe	th that the manufa ectively the PED m	acturing reliability for e ust be observed for the	quivalent m e use of mat	aterial grades accor erial grades listed in	ding to o	other st	andar	ds (e.g.	BS, A	AFNOR,	ASME) is proved. The	e require	ments	and limits of the
	Reading &	Orwigsburg														
01	<u> </u>	, 1.4401, 1.4404	EN 10088-3	AT	Bar	3.2	250	3.2	250	-	-	EN			а	
02	1.4	1303	EN 10088-3 AT		Bar	3.2	250	3.2	250	-	-	EN			а	
	<u>Mc</u>	Bee														
03	1.4401	, 1.4404	EN 10088-3	AT	Bar	-	-	22	76	-	-	EN			a	
Results +AT = solution annealed +AF = As Forged +M = thermo mechanical treated +N = normalized or normalizing formed +SH = Strain Hardening			+QT = q +A = a	= quenched and tempered in Directive 2014/68						in pressure equipment 8/EU neccessary						